Beverages

2023 communication by products



















P. 14-19



Aluminium Can
100% recyclable
Made with recycled aluminum



P. 20-21

330 ml Bottle
100% rePET
Made from 100% recycled PET

Beverages

	Shots // ECO	
12	Energy Shot "Guarana"	
13	Vitamin Shot "Orange" & "Orange-Ginger"	
	Cans // ECO	
16	Energy Drink, Energy Drink sugarfree	// NEW
16	Apple Spritzer	
16	Orange Juice	
16	Iso Redberries	
16	Latte Macchiato	
17	Beer	3 types of decoration:
17	Secco d'Italia	PECOLASI. Second Control of Co
18	Decoration of cans	
19	Cans Prices	
	PET-Bottles // ECO	ē
20-21	Water (PET)	
	Tetra Pak // ECO	
22-23	Water (Tetra Pak)	
	Glass Bottles // ECO	
24-25	Secco d'Italia	
	Fizzy Tablets	
26	Vitamin Fizzy Tablets	

8 BEVERAGES 9

Did you know about

Amber Glass Bottles...?

✓ Protects

by its extraordinarily good barrier features.

✓ Keeps fresh

and protects valuable ingredients. Because of its heat resistance it enables a gentle production without preservatives.



√ Absorbs

most of the UV radiation and prevents oxygen exchange.

✓ Recyclable

Aluminum and glass are permanent materials. This means they are infinitely often recyclable without any quality loss.

WATCH THE AIDEO NOM;



60 ml Shots

Natural formulars without artificial additives

- No artificial colours ✓
- No artificial flavours ✓
- No artificial sweeteners ✓
 - Without allergens ✓
- Without preservatives ✓











100% recyclable, 100% sustainable.



glas



84% Recycling

Around 84% of all glass bottles are recycled in Germany.



Already in 1974 a comprehensive system of glass containers has been set up. Over 250,000 of them are available nationwide - the next one is usually not far.



Eco Label

We use paper from sustainable and controlled forest cultivation.





Available in 3 Sorts:









Energy Shot

Energy-Shot

Guarana

- ✓ Highly concentrated energy with dextrose
- ✓ Without artificial additives
- ✓ With guarana and taurine
- ✓ With natural caffeine

A powerful mix of dextrose, guarana, taurine and caffeine! The Energy Shot stimulates the efficiency and concentration ability and is free of artificial additives.

Vegan

Without artificial flavours & colours

Without artificial sweeteners Free of

Free of lactose

Without gelatine

No allergens'

HAPPY

START









As of 210 pieces





Paper & cardboard packagings from sustainable and controlled forest cultivation.

rilling		210	430	300	1.333	2.373	4.370	
Energy-Shot Guarana		1,89	1,75	1,71	1,65	1,55	1,49	
Extra costs:			Logistics:			Delivery Tim	ie:	
Set up cost:	69,00		Packaging Unit:	35 Pcs	35 Pcs		approx. 2-3 weeks	
Printing costs:	inclusive		Weight:	85 g	85 g			
Printing colours:	4c CMYK		Dimensions:	39 x 39 x 97 mm				

Vitamin Shot

Vitamin-Shot

Orange

- ✓ Without artificial additives
- ✓ Covers 200% of the daily need of 7 vitamins: B1, B2, B3, B5, B6, B7, D

The fruity mixture keeps its promise: One vitamin shot provides 200% of the daily requirement of 7 vitamins. The mix of orange, mango, maracuja and lime is free of artificial additives.

Vegan

Without artificial flavours & colours

Vithout artificial sweeteners Free of

weeteners Tree

of lactose Without gelatine No aller

Vitamin-Shot

Orange-Ginger

- ✓ Without artificial additives
- ✓ Covers 200% of the daily need of 7 vitamins: B1, B2, B3, B5, B6, B7, D

The fruity and spicy mixture of orange and ginger keeps its promise: One vitamin shot supplies 200% of the daily requirement of 7 vitamins - free of of artificial additives.

Vegan Without artificial flavours & colours

Without artificial sweeteners Free of gluter

ut artificial sweeteners | Free or glu

Free of lactose Without gelatine No allergens*



§ Approved as dietary supplements

As of 210 pieces

Paper & cardboard packagings from sustainable and controlled forest cultivation.

Filling	210	490	980	1.995	2.975	4.970
Vitamin-Shot Orange	1,89	1,75	1,71	1,65	1,55	1,49
Vitamin-Shot Orange-Ginger	1,89	1,75	1,71	1,65	1,55	1,49

Extra costs:		Logistics:		Delivery Time:
Set up cost:	69,00	Packaging Unit:	35 Pcs	approx. 2-3 weeks
Printing costs:	inclusive	Weight:	85 g	
Printing colours:	4c CMYK	Dimensions:	39 x 39 x 97 mm	

12 BEVERAGES * in accordance with EU regulation no. 1169/2011. * in accordance with EU regulation no. 1169/2011.

Did you know about

beverage cans...?

✓ light

They are significantly lighter than returnable drinks.



There is no danger of breaks and severity.

✓ clean

They are popular due to their deposit value and do not litter public areas.

RECYCLABLE

Our cans are

100% recyclable.



Can be infinitely recycled Manufactured with recycled aluminium.



Eco Label

Paper from sustainable and controlled forest cultivation.



99% recycling rate through a closed material cycle.





Beverage Cans

The modern Slim Line cans transport a young, dynamic and successful image! Various fillings and numerous decoration possibilities communicate the suitable message for each occasion, for each target group and for each budget.







Available in 8 sorts:

- Energy Drink
- Energy Drink, sugarfree
- Apple Spritzer
- Orange Juice

- Iso Redberries
- ① Latte Macchiato
- Beer
- Secco d'Italia



8 Sorts

Energy Drink

- ✓ With caffeine & taurine
- ✓ With 3 vitamins: B5, B6, B7
- ✓ Real Austria
- ✓ With carbonic acid

Typical Austrian flavour together with caffeine, taurine and carbonic acid for lively marketing ideas: sparkling, refreshing and filled in our popular slim line can with and without wings.

Vegan With caffeine & taurine

Without artificial sweeteners Free of gluter

Without gelatine

BEST SELLER

// NEW

Energy Drink, sugarfree

- ✓ With caffeine & taurine
- ✓ With 3 vitamins: B3, B5, B6, B12
- ✓ Real Austria
- ✓ With carbonic acid

The classic imagedrink for a youthful look is now also available in a sugar-free variant. The sugar-free energy drink provides the necessary power to every marketing campaign.

Low calories

With caffeine & taurine Free of gluten

Vithout gelatine No allergens*

Apple Spritzer

- ✓ Contains 60 % fruit juice
- ✓ Without added sugar
- ✓ With carbonic acid

The spritzer contains no added sugar and iit is especially refreshing. By the flavors of selected apple varieties it tastesextra fruity as the carbonic acid underlines the fine aroma of the selected apples in a natural way.

Without artificial flavours & colours

Without artificial sweeteners

Free of glut Free of lactose

Without gelatine No allergens*



Orange Juice

- ✓ 100 % fruit juice
- ✓ Without artificial sweeteners
- ✓ With natural vitamin C
- ✓ Without carbonic acid

The juice from sun-ripened oranges tastes full-bodied and delicious and conveys a healthy image: The juice is rich in vitamin C and without any added sugars. The likeable can for a fruity performance!





Iso Redberries

- ✓ With L-Carnitin
- ✓ With 7% red fruit juice
- ✓ With Zinc, Chlorid, Calcium & Magnesium
- ✓ With 3 Vitamins: B3, B5, B7

A delicious combination of red berries like strawberries, raspberries and blackberries refreshes when exercising, being en-route or in the office. The drink contains calcium, magnesium, zinc and l-carnitine, and is perfectly suitable for active promotional messages.

Vegan Low calories

Without artificial flavours & colours

Without artificial sweeteners

Free of gluten Free of lactose

Without gelatine No allergens*

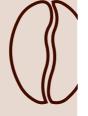


Latte Macchiato

- ✓ With 75% Milk
- ✓ Full flavor
- ✓ Lightly sweetened
- ✓ With strong coffee

Full cream milk gives the especially grandiose flavour to this latte macchiato: A delicious pleasure to grace and to enjoy en-route.

Natural caffeine from coffee beans Without artificial flavours & colours Without artificial sweeteners Free of gluter







Beer



- ✓ Bottom-fermented beer
- ✓ Noble, slender and bitter with hops

Beer suits very well for every kind of company event or for the catering at the exhibition stand and its party. The slightly malty and not too harsh beer tastes good and enlivens every event.

Vol. Alc.: 4,9% vol.

The original wort: approx. 11,5%

Without artificial flavours & colours

Without artificial sweeteners Without gelatine



Secco d'Italia

- √ Top quality from italy
- √ 10,5 % vol. Alc.

Tingling marketing experiences everyone will remember. The classical Italian pearl wine with elegant-youthful mark from the best locations of Veneto. Trendy, lively and strong in its attention that's the trend for the Italian moments in life.

Vol. Alc.: approx. 10% vol. Origin: Italy

Rest sugar: dry



16 BEVERAGES BEVERAGES 17 * in accordance with EU regulation no. 1169/2011.

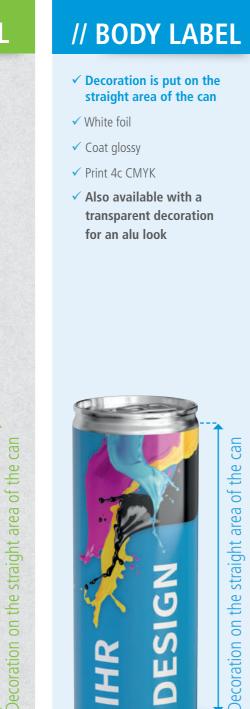
3 types of decoration:

BASIC

Prices

ECO // ECO LABEL ✓ Decoration is put on the straight area of the can ✓ Special white paper ✓ Silk glossy ✓ Print 4c CMYK ✓ Flexible Delivery Possibilities Paper from sustainable

and controlled forest cultivation.





- ✓ Print up to the rim
- ✓ White foil
- ✓ Matt or glossy
- ✓ Print 4c CMYK
- ✓ Approximation to pantone colours is possible
- ✓ Also available with a transparent decoration for an alu look



- Energy Drink
- Energy Drink, sugarfree
- The Apple Spritzer
- **®** Orange Juice

- Iso Redberries
- ① Latte Macchiato
- Beer
- Secco d'Italia

Filling / Dekeration	264	F04	1 000	2.016	2.000	F 016
Filling / Dekoration	264	504	1.008	2.016	2.880	5.016
Energy Drink, 250 ml						
Eco Label // ECO	0,95	0,92	0,90	0,88	0,81	0,75
Body Label / Body Label transparent	1,05	1,04	1,03	1,00	0,92	0,86
Fullbody / Fullbody transparent	1,20	1,19	1,18	1,15	1,06	0,99
Energy Drink sugarfree, 250 ml // NE	W					
Eco Label // ECO	0,95	0,92	0,90	0,88	0,81	0,75
Body Label / Body Label transparent	1,05	1,04	1,03	1,00	0,92	0,86
Fullbody / Fullbody transparent	1,20	1,19	1,18	1,15	1,06	0,99
Apple Spritzer, 250 ml						
Eco Label // ECO	0,95	0,92	0,90	0,88	0,81	0,75
Body Label / Body Label transparent	1,05	1,04	1,03	1,00	0,92	0,86
Fullbody / Fullbody transparent	1,20	1,19	1,18	1,15	1,06	0,99
Orange Juice, 200 ml						
Eco Label // ECO	1,10	1,07	1,05	1,03	-	-
Body Label / Body Label transparent	1,20	1,14	1,13	1,10	-	-
Fullbody / Fullbody transparent	1,35	1,34	1,33	1,30	-	-
Iso Redberries, 250 ml						
Eco Label // ECO	1,05	1,02	1,00	0,98	0,91	0,85
Body Label / Body Label transparent	1,15	1,14	1,13	1,10	1,02	0,96
Fullbody / Fullbody transparent	1,30	1,29	1,28	1,25	1,16	1,09
Latte Macchiato, 250 ml						
Eco Label // ECO	1,35	1,32	1,30	1,28	1,21	1,15
Body Label / Body Label transparent	1,45	1,44	1,43	1,40	1,32	1,26
Fullbody / Fullbody transparent	1,60	1,59	1,58	1,55	1,46	1,39
Beer, 250 ml						
Eco Label // ECO	1,10	1,07	1,05	1,03	0,96	0,90
Body Label / Body Label transparent	1,20	1,19	1,18	1,15	1,07	1,01
Fullbody / Fullbody transparent	1,35	1,34	1,33	1,30	1,21	1,14
Secco d'Italia, 200 ml						
Eco Label // ECO	1,15	1,12	1,10	1,08	1,01	0,95
Body Label / Body Label transparent	1,25	1,24	1,23	1,20	1,12	1,06
Fullbody / Fullbody transparent	1,40	1,39	1,38	1,35	1,26	1,19
Set up cost:	Logistic	cs: 2	250 ml 200 ml		Delive	ery Time:
Eco Label: 69,00	Packagii	ng Unit:	24 Pcs*	24 Pcs	approx.	2-3 weeks
Body Label / Fullbody: 99,00	Weight:	Ž.	270 g	219 g		

Set up cost:		Logistics:	250 ml	200 ml	Delivery Time:
Eco Label:	69,00	Packaging Unit:	24 Pcs*	24 Pcs	approx. 2-3 weeks
Body Label / Fullb	oody: 99,00	Weight:	270 g	219 g	
Including print 4c	CMYK (+white)	Dimensions:	53 x 53 x 135 mm	53 x 53 x 112 mm	

* Exception Latte Macchiato: 12 pcs

18 BEVERAGES BEVERAGES 19

Did you know about

PET bottles...?

PET bottles are not only sustainable but also:

✓ light

They are significantly lighter than returnable glass bottles. √ safety

There is no danger of breaks and severity.

✓ clean

They are popular due to their deposit value and do not litter public areas.

Our water bottle is made

from 100% recycled PET.



Eco Label

Paper from sustainable and controlled forest cultivation.



97% recycling rate through a closed material cycle.



Free from Bisphenol A





Printing colours:

Water 330 ml rePET

lightly carbonated or sparkling

The no 1 for your marketing.

It is a natural supplier of minerals and trace elements. With its composition it is ideal for a refreshing advertising appearance! Water can be used universally as an advertising all-rounder - whether at trade fairs, conferences or outdoor events.

- Naturally fresh ✓
- Balanced composition ✓



26 x 19 x 17 mm

Did you know about beverage cartons...?



CO₂-efficient compared to reusable packaging.



The recycling procedure

for beverage cartons is easy: the paper fibres are separated from the plastics by water and mechanical actions.



Paper

With paper from controlled ecological and sustainably managed forestry. Aluminum content reduced to less than 3%.





Plastic-free closure

based on sugar cane (Bonsucro certified).



Original Tetra Pak®-Karton

75% made of renewable raw materials.



The beverage cartons are made of valuable raw materials which are the basis for new products.

Water **Tetra Pak-Carton**

till without carbonic acid Particularly sustainable packaging

The ideal, inexpensive give-away for Promotional campaigns, trade fairs or major events.

Made with paper from controlled ecological and sustainable managed forestry, the Tetra Pak carton is very good recyclable. The aluminum content in the pack has been reduced to under 3%. The white screw cap is eco-friendly and made socially responsible without plastic based on sugar cane: this is guaranteed by the Bonsucro certificationThe new shape is softer and ensures a very pleasant drinking experience. Thanks to the slightly sloping roof, no leftovers remain in the pack. The full-surface print in photo quality impresses and attracts attention.



Shelf life 24 months

On-call orders are possible

As of 7.500 pieces





Filling	7.500	12.500	17.500	22.500
500 ml Table water still	1.16	0.90	0.83	0.70

Extra costs:		Logistics:		Delivery Time:
Set up cost:	199,00	Packaging Unit:	12 Pcs	approx. 6 weeks
Printing costs:	inclusive	Weight:	527 g	
Printing colours:	4c CMYK	Dimensions:	65 x 69 x 170 mm	

On-call orders: We are gladly prepared to fulfill a purchase contract for single shipments. | Term: 6 months | Minimum quantity: 40,000 pcs | Minimum quantity per single shipment: 20,000 pcs Delivery Tolerance: Due to large-scale production processes it is not possible to produce in precise piece-count quantities. Therefore we ask you to pay attention to the special conditions regarding over- and underdelivery: 7.500: -5% / +15% | 12.500: -5% / +15% | 17.500: -5% / +15% | 22.500: -15% / +10%



Plastic-free closure based on sugar cane



Secco d'Italia

Vegan Wine from Italy Alc. approx. 10% Vol. Dry

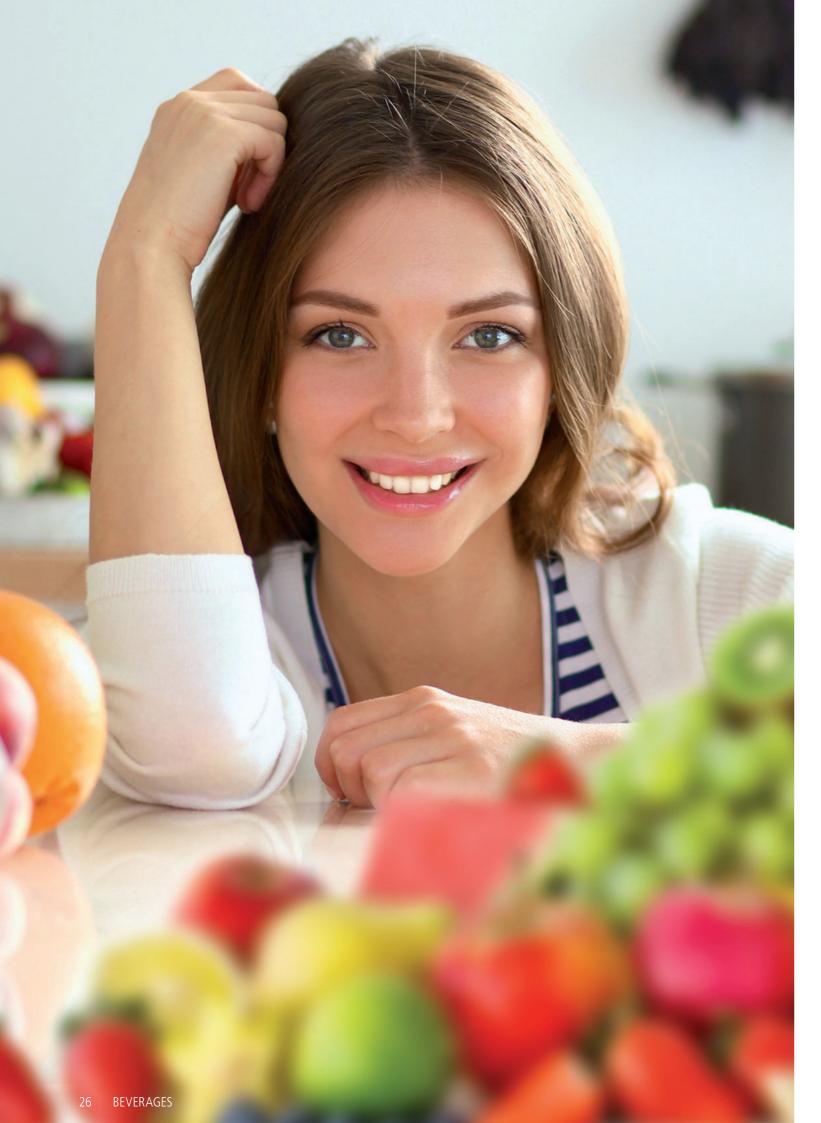
Tingling marketing experiences everyone will remember.

mark from the best locations of Veneto. Trendy, lively and strong in its attention - that's the





Filling		120	240		504	1.008
0,2 l Secco d'Ital	lia	2,15	1,99		1,89	1,79
0,75 l Secco d'It	talia	4,69	4,59		4,49	4,39
Extra costs:		Logistics 0,2 l:		Logistics 0,75 l:		Delivery Time:
Set up cost:	99,00	Packaging Unit:	12 Pcs	Packaging Unit:	6 Pcs	approx. 2-3 weeks
Printing costs:	inclusive	Weight:	420 g	Weight:	1.390 g	
Printing colours:	4c CMYK	Dimensions:	55 x 55 x 200 mm	Dimensions:	70 x 70 x 350 mm	



Vitamin Fizzy Tablets

Fizzy and effective

Vitamines and minerals for a sparkling taste experience. The special recipe enables a high intake of vitamines and minerals. With a special plus for your well-being. One fizzy tablet covers 100% of the recommended daily need of seven important vitamines.

With 10 Vitamins: B1, B2, B3, B5, B6, B7, B9, B12, C, E ✓





gluten





gelatine

lactose



Filling		144	252	504	1.008	2.004	3.000	5.004
Fizzy Tablets "Multivitamin" 1,69		1,69	1,59	1,49	1,44	1,35	1,30	1,28
Extra costs:			Logistics:				Delivery Time:	
Set up cost:	99,00	99,00		12 Pc	12 Pcs		approx. 2-3 weeks	
Printing costs:	inclusive		Weight:	57 g				
Printing colours:	4c CMYK		Dimensions:	33 x	33 x 85 mm			